**Pre-treatment**
Degrease using U-POL System 20 Solvent Based Degreaser (UP2012) using a pump bottle and wipe using a panel wipe cloth. Remove any rubber grommets, strap anchors and inspection plate from tail gate.

**Abrading Surface**
Sand the surface with P220 sandpaper on an orbital sander and a red Scotch-Brite finishing pads or nylon fiber cup wheel. Make sure all areas to be coated with RAPTOR are sanded.

**Pre-treatment**
Degrease using U-POL System 20 Solvent Based Degreaser (UP2012) using a pump bottle and wipe using a panel wipe cloth.

**Masking**
Using masking film, cover the vehicle cutting out areas where RAPTOR will be applied. Apply fine line masking tape on edges to ensure hard clean lines.

**Priming - Adhesion Promoter**
Prime exposed bare metal with two light coats of RAPTOR Acid Etch Primer. Apply 1-2 light coats of RAPTOR Adhesion Promoter to hard to reach areas.

**Applying RAPTOR**
With the air pressure set at 60 PSI (4 Bar), apply two coats of RAPTOR allowing 45-60 minutes flash off between coats.

**Dry Times**
Oven Bake Force Dry: 30 mins @ 140°F. Air Dry: 12 hours @ 68°F.
Light Duty Use: 2-3 days. Heavy Duty Use: 7 days.

**Personal Protective Equipment:**
- Air-fed Mask
- Safety Glasses
- Protective Gloves
- Disposable Paint Overalls

**Step** | **Part Number** | **Description**
--- | --- | ---
7 | UP2012 | Fast Degreaser
2 | UP0413 | Red Finishing Pads
4 | UP5024 | RAPTOR Adhesion Promoter
6 | UP5023 | RAPTOR Acid Etch Primer

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<td>UP0820</td>
<td>Black RAPTOR Kit 4Ltr</td>
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<td>Tintable RAPTOR Kit 4Ltr</td>
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