

RAPTOR®

TOUGH PROTECTIVE COATING IN ANY COLOR

APPLICATION PROCESS BEDLINER



Personal Protective Equipment:

- Air-fed Mask • Safety Glasses
- Protective Gloves • Disposable Paint Overalls



PRE-TREATMENT

Degrease using U-POL System 20 Solvent Based Degreaser (UP2012) using a pump bottle and wipe using a panel wipe cloth. Remove any rubber grommets, strap anchors and inspection plate from tail gate.

⌚ 15 mins



ABRADING SURFACE

Sand the surface with P220 sandpaper on an orbital sander and a red Scotch-Brite finishing pads and nylon fiber cup wheel. Make sure all areas to be coated with RAPTOR are sanded.

⌚ 100 mins



PRE-TREATMENT

Degrease using U-POL System 20 Solvent Based Degreaser (UP2012) using a pump bottle and wipe using a panel wipe cloth.

⌚ 5 mins



MASKING

Using masking film, cover the vehicle cutting out areas where RAPTOR will be applied. Apply fine line masking tape on edges to ensure hard clean lines.

⌚ 40 mins



PRE-TREATMENT

Degrease using U-POL System 20 Solvent Based Degreaser (UP2012) using a pump bottle and wipe using a panel wipe cloth.

⌚ 5 mins



PRIMING - ADHESION PROMOTER

Prime exposed bare metal with two light coats of RAPTOR Acid Etch Primer. Apply 1-2 light coats of RAPTOR Adhesion Promoter to hard to reach areas.

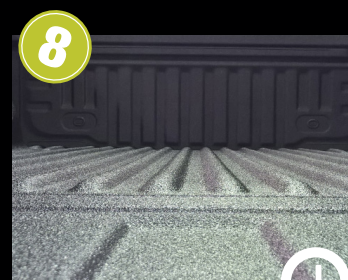
⌚ 5 mins



APPLYING RAPTOR

With the air pressure set at 60 PSI (4 Bar), apply two coats of RAPTOR allowing 45-60 minutes flash off between coats.

⌚ 60 mins



DRY TIMES

Oven Bake Force Dry: 30 mins @ 140°F.
Air Dry: 12 hours @ 68°F.
Light Duty Use: 2-3 days.
Heavy Duty Use: 7 days.

Step	Part Number	Description
1 3 5	UP2012	Fast Degreaser
2	UP0413	Red Finishing Pads
4	UP5024	RAPTOR Adhesion Promoter
6	UP5023	RAPTOR Acid Etch Primer

Step	Part Number	Description
	UP0820	Black RAPTOR Kit 4Ltr
7	UP0821	Tintable RAPTOR Kit 4Ltr
	UP0726	Application Gun